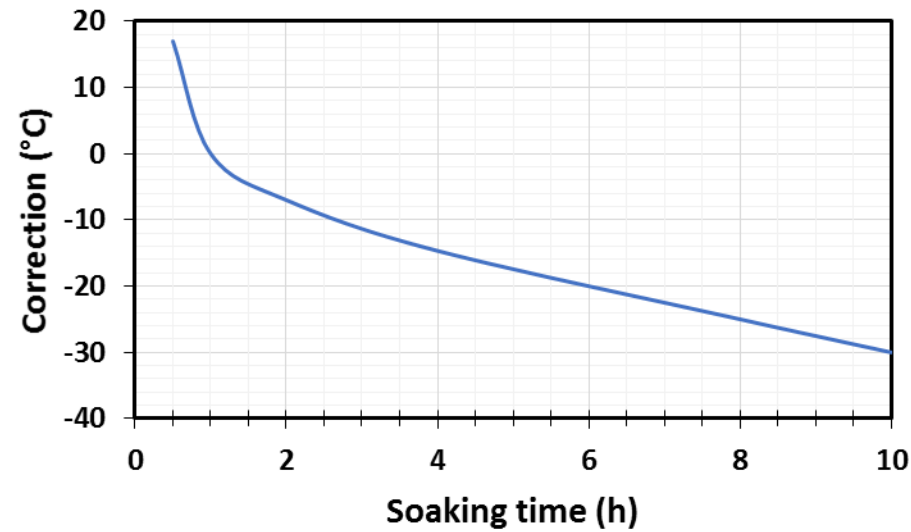


MTH Ring temperature correction graph for different soaking times^{*, °, +}



Soaking time (h)	1/2	1	3	5	10
Correction (°C)	16	0	-10	-15	-23
Example	1384	1400	1410	1415	1423

* The correction graph is accurate for the customers using the ring under air with a heating rate of 2°C/min.

° HTH is recommended for those planning to use the PTCRs at temperature above 1450°C with soaking times longer than 3 h.

+ STH/STL is recommended for those planning to use the PTCRs at temperature below 1360°C with soaking times longer than 1 h.